

# Improving Dry Reforming of Methane for Higher Quality Syngas Production

## ADDRESSING CURRENT DRM CHALLENGES

As industries worldwide look to address carbon dioxide (CO<sub>2</sub>) emissions, dry reforming of methane (DRM) has emerged as a solution that can mitigate greenhouse gases while also producing a valuable product: synthesis gas (syngas). However, the syngas produced by many DRM methods is low quality with a low H<sub>2</sub>/CO ratio, and the methods also suffer from severe catalyst deactivation. Both drawbacks have obstructed the widespread commercialization of DRM.

## A CO<sub>2</sub> SOLUTION

HBKU has established a new method of producing high H<sub>2</sub>/CO ratio syngas while reducing overall CO<sub>2</sub> emissions and operating costs compared with conventional syngas production methods. The method combines DRM with a commercially available COSORB process. Rather than using expensive steam and oxygen as main oxidants, the process uses CO<sub>2</sub> itself as the oxidant. CO<sub>2</sub> is also used to regenerate catalysts. In addition, a highly stable and affordable copper-nickel alloyed catalyst can be used to address catalytic deactivation while also improving the H<sub>2</sub>/CO ratio.

## APPLICATIONS

- Syngas production for gas-to-liquid (GTL) industries Extremely light and strong composites for aerospace and defense industries
- Petrochemicals/cleaner fuels
- Catalyst regeneration
- Green solvents and reagents

## VALUE PROPOSITIONS

**Effective:** Combines processes to cut CO<sub>2</sub> emissions in syngas production by over 65%.

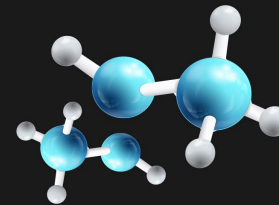
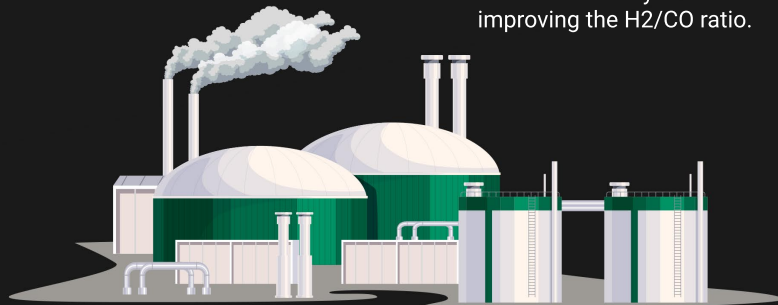
**High-Quality:** Produces syngas with a high H<sub>2</sub>/CO ratio, enhancing its downstream industrial potential.

**Economical:** Cuts syngas production costs by at least 20%.

**Reliable:** Uses affordable non-noble metal catalysts, sustaining over 10 hours of DRM activity without deactivation.

**Desirable byproducts:** Can use CO<sub>2</sub> to produce high-selectivity, high-yield Dimethyl Carbonate (DMC) and Ethylene Glycol as a byproduct.

**Less toxic:** Provides a low-pressure, cost-effective, and less toxic method for producing DMC.



## PATENT STATUS

Patent US20210009411A1 Granted

## LICENSING OPPORTUNITIES

Hamad Bin Khalifa University is offering this technology for license.  
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